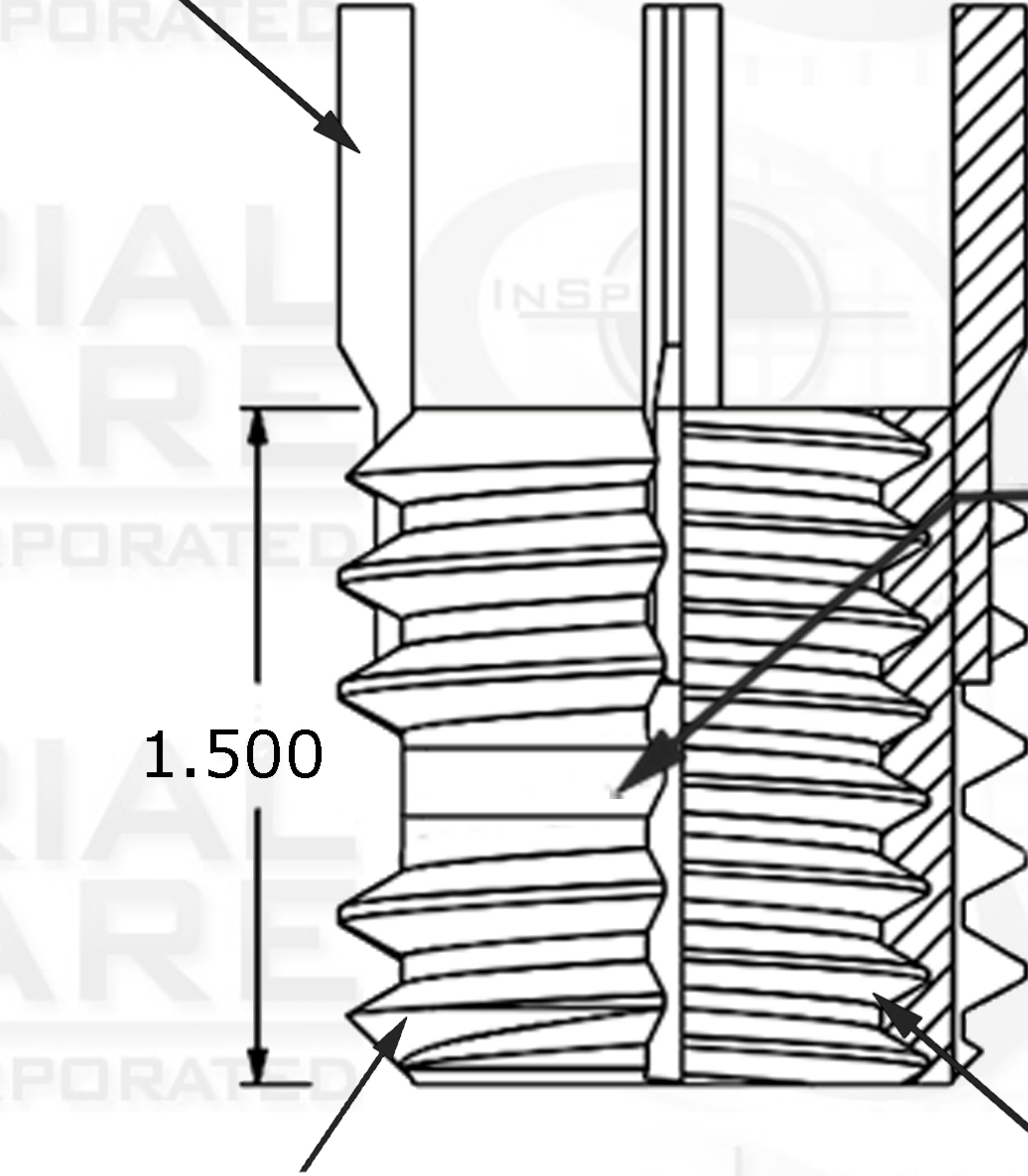


# Key-Locking Internal Locking

REVISIONS		DATE	APPROVED
ZONE	REV.	DESCRIPTION	



Key



Swaged in Groove to Produce Internal Thread Lock

1.500

External Thread Pitch

1-3/8-12

Internal Thread Pitch

1-12

Suggested Drill Bit Size



1.3125 (1-5/16)

## PROPRIETARY AND CONFIDENTIAL

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		<b>Internal</b>		NAME	DATE
		TH. STANDARD : ANSI/ASME	DRAWN		
		ACRONYM: UNF	CHECKED		
		ROTATION: Right-Hand	ENG APPR.		
		<b>External</b>	MFG APPR.		
		TH. STANDARD : ANSI/ASME	Q.A.		
		ACRONYM: UNF			
		ROTATION: Right-Hand			
		MATERIAL FINISH			
		Stainless Steel Type A286	COMMENTS:		
NEXT ASSY	USED ON	PART NUMBER			
		35L8C-7TH4-100-03			
APPLICATION		DO NOT SCALE DRAWING			



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 www.industrialhardware.com

SIZE	DWG. NO.	REV.
<b>A</b>		
SCALE:1:8	WEIGHT:	SHEET 1 OF 1