

Key-Locking Internal Locking

REVISIONS		DATE	APPROVED
ZONE	REV.	DESCRIPTION	



Key

0.375

Swaged in Groove to Produce Internal Thread Lock

External Thread Pitch

Internal Thread Pitch

1/2-13

1/4-20

Suggested Drill Bit Size



0.4532 (29/64)

PROPRIETARY AND CONFIDENTIAL

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		Internal		NAME	DATE
		TH. STANDARD : ANSI/ASME		DRAWN	
		ACRONYM: UNC		CHECKED	
		ROTATION: Right-Hand		ENG APPR.	
		External		MFG APPR.	
		TH. STANDARD : ANSI/ASME		Q.A.	
		ACRONYM: UNC			
		ROTATION: Right-Hand			
		MATERIAL FINISH			
		Alloy Steel Type 4140			
NEXT ASSY	USED ON	PART NUMBER		COMMENTS:	
		35L8C-3808-25-05			
APPLICATION		DO NOT SCALE DRAWING			



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SIZE	DWG. NO.	REV.
A		
SCALE:1:8	WEIGHT:	SHEET 1 OF 1