



- Compact Tap Chuck Designed for Use with Rubber-Flex® Collets Holds Mounted Grinding Burrs and Rotary Files on Pneumatic and Electric Die Grinders
- Compact Design Facilitates Use for a Wide Range of Applications
- Integral Seal Protects Collet Components From Abrasives and
- Rubber-Flex® Collets (See Rubber-Flex® Information) Furnished Separately for Tools with Collet Seating Cones Built Into Spindles.



Cat. No.	UPC No.	Packaging	Model No.	Product Weight	Shelf Pack Qty.		
9756	095456097568	Boxed	100-61	0.09 lb	1		



Cat. No.	UPC No.	Packaging	Description	Model No.		Shelf Pack Qty.	
12791	095456127913	Boxed	Nut for Die Grinder Chuck, Model No. 100-61	N100	0.02 lb	1	

acobs° Tap Chuck Collets

- Parallel Jaw Insert Surfaces Exert Uniform, Accurate Gripping Force Up to Three Times Greater Than Can Be Achieved with Split-Steel Collets
- Each Collet Accepts and Precisely Centers a Wide Range of Both Decimal or Metric Diameters (Within Individual Capacity Ranges) to Speed Setups and Increase Machining Productivity
- Durable One-Piece Construction. Synthetic Rubber Retains Flexibility and Resists Deterioration From Heat, Coolants and **Cutting Compounds**
- Steel Jaw Inserts Precision Ground After Molding Process to Ensure Maximum Gripping Accuracy. Hardened for Greater Wear Resistance Than Split Steel Collets
- Each Collet Bore is Held Concentric to the O.D. Tapers, Front and Back, to Minimize T.I.R.
- Automatically Seals Tool O.D. to Prevent Coolant Flow Through Thus Increasing Tool Wear
- Seals Collets and Machine Spindles to Protect From Abrasive Particles and Swarf



Cat. No.	UPC No.	Packaging	Model No.	Min. Capacity	Max. Capacity	Contact Length	Cone Angle	Outside Diameter	No. of Inserts	Product Weight	Shelf Pack Qty.
9747	095456097476	Boxed	J420	0.176 in	0.320 in	0.500 in	40 °	0.941 in	6	0.02 lb	1
9748	095456097483	Boxed	J421	0.139 in	0.257 in	0.500 in	40 °	0.941 in	6	0.00 lb	1
9751	095456097513	Boxed	J422	0.253 in	0.383 in	0.500 in	40 °	0.941 in	6	0.70 lb	1
9817	095456098176	Boxed	J423	0.090 in	0.180 in	0.500 in	40 °	0.860 in	4	0.02 lb	1
9749	095456097490	Boxed	J440	0.280 in	0.500 in	0.630 in	45 °	1.296 in	6	1.00 lb	1
9750D	095456097506	Boxed	J441	0.176 in	0.383 in	0.630 in	45 °	1.296 in	6	0.04 lb	1
9867	095456098671	Boxed	J443	0.110 in	0.280 in	0.620 in	45 °	1.180 in	4	0.04 lb	1